



**Indian Health Service (IHS)
Workgroup Meeting #1 on the
IHS Strategic Plan 2018-2022**

**Tuesday, November 14, 2017
2:00 p.m. – 4:00 p.m. (ET)**

AGENDA

- Welcome and Thanks
- IHS Strategic Plan Process to Date
- Workgroup Charge and Process
- How IHS will develop the IHS Strategic Plan
- Group Discussion of Mission, Vision and Goals
- Review of Homework Assignment and Next Workgroup Meeting Dates